

## **RHEOLOGICAL PROPERTIES OF FOOD: A REVIEW**

*Ramya V*

*Research Scholar, Processing and Food Engineering, CTAE, MPUAT, Udaipur*

### **ABSTRACT**

*Rheology is known to be the science of flow of matter and its deformation. It is the study of the way in which any material responds to the factors like applied stress or strain. Hence, it describes the interrelation between force, deformation and time. The study of rheological properties in the food sciences is of much importance as it got its utility in operations related to food processing and sensory characteristics. This is because textural characteristics of a food material defines its overall quality and unless the major quality attributes of the food product meets the defined quality standards, the product will get rejected eventually regardless of its nutritional count. The science of rheology not only deals with fluids but also with the solid foods. The aim of the present paper is to list out and evaluate the importance of different rheological properties of the food materials whether they are in the form of solids, fluids or frozen foods.*

**KEYWORDS:** *Rheology, Deformation, Stress, Strain, Force, Foods Processing, Sensory Characteristics, Textural Characteristics*

---

### **Article History**

**Received: 05 Oct 2020 | Revised: 08 Oct 2020 | Accepted: 16 Oct 2020**

---

### **INTRODUCTION**

Rheology, a science, deals with the flow of matter and its deformation, determining the relation between the factors like force, deformation and time for any matter. It is precisely known to be the study of the manner in which any material will react when subjected to any type of stress or strain (Myhan et. al, 2012). The concept of rheology is almost 76 years old and the term was founded by two scientists named Professor Marcus Reiner and Professor Eugene Bingham.

The Rheology has got its application in the food processing operations and sensory characteristics. The science of rheology deals with liquids as well as solids. A force is able to change the shape of a solid food product or direct the flow of the liquid ones.

### **Rheological Properties of Solid Foods**

With the application of first unit of force to any solid food product, the amount of deformation increases equally with addition of each force. But eventually, with continuation of force, the product will reach a yield point, where deformation continues even without input of any additional force. At this point, the change in shape of the product will be permanent and beyond that it will start breaking, known as its rupture point (Dogan et. al, 2007).

### Evaluation of Rheological Properties of Solid Foods Can Be Divided into Two Classes:

- **Fundamental Tests:** These tests measure the properties like elasticity, poisson ratio, shear modulus etc. which are inherent to the food material and do not depend upon the geometry of the test sample.
- **Emperical Tests:** These tests measure the properties like puncture force and extrusion energy.

### Elastic Behavior of Solid Foods

The pure elastic behavior of a solid can be understood when a force is applied to it and it will instantly deform and when the force is released, it instantly returns back to its original form. Such solids are known as Hookean solids (Krokida et. al, 2001).

There Are Three Types of Moduli That can be Calculated for a Hookean Solid on the Basis of Method of Applying The Force. These Are

- Modulus of Elasticity (E)
- Modulus of Rigidity (G)
- Modulus of Bulkiness (K)

### Rheological Properties of Fluids

The rheological properties of fluids are based upon their flow and deformation patterns when subjected to any type of stress (Rao, 1996).The most important factors that determine the properties of fluids are shear flow properties which are based on shear rate and shear stress.

### Shear Stress and Shear Rate

Shear Stress (symbol  $\sigma$ ) is the stress component which is applied tangentially and is equal to the force vector divided by the area of application.

Shear rate (symbol  $\dot{\gamma}$ ) is the velocity gradient taken in a fluid as results of shear stress applied on it (Rao, 2014).

On The Basis of Rheological Properties, All Fluids can be Classified In One of the Two Categories. These Are

- Newtonian Fluids
- Non-Newtonian Fluids

### LITERATURE REVIEW

Zheng (2019) carried out his research on the measuring the rheological properties of foods. He concluded that rheological measurements of foods can be conducted in rotational or oscillatory modes, and help to provide information about food flow and their visco-elastic behaviors over a varying range of temperatures, time scales and shear conditions. Food rheological properties are of great importance in the food manufacturing industry. Using rheological techniques and information, one can predict the flow behavior of a given raw food material in a particular processing line and can suggest modifications thereby reducing the processing risks.

Myhan et. al (2012) in their study developed a mathematical model which can be used to explain the rheological properties of food materials. It included properties like elastic moduli, index of flow, consistency index and limit of flow. On the basis of the results of the test, a rheological model was designed. The analysis revealed that the model was found to be sensitive to the changes in the values of the elastic modulus; flow limit and flow index, but was found to be less susceptible to the changes in the consistency index.

Wang et. al (2011) in their study, modeled and estimated the rheological properties of the food products. They formulated a 2D/3D dynamic FE model and tested three different types of Japanese sweets and accessed their deformation and force behaviors. An inverse FE optimization approach was then proposed to estimate the rheological properties. The estimated parameters were then used to simulate three-layered food products. The FE model so developed was used to predict the rheological behaviors of the food products during their process of manufacturing.

Demirkesen et. al (2010) in their research studied the rheological properties of rice bread dough which contains different gums, with or without the emulsifiers. Also, they evaluated the quality of the bread in terms of volume, firmness and sensory analysis. They used different gums like xanthan gum, guar gum, locust bean gum (LBG) etc. and in emulsifiers, they used Purawave and DATEM to find out the best formulation for gluten-free breads. For controlled formulations, rice dough and wheat dough with no gum or emulsifiers were used. In the results, when Purawave was used, dough samples were found to have low consistency index and visco-elastic modulus as compared to DATEM. With the addition of DATEM, the quality of the bread was found to be improved in terms of specific volume and sensory values.

Dogan et. al (2006) in their research, talked about the better measurement techniques are available for the food rheology. They gave an overview of the recent advances in this field which will enable the practitioners to expand further into the field.

## **MATERIALS AND METHODS**

The present paper is a quantitative research in which the supporting data for the information in the related field is gathered from different sources like the literatures of different authors like Sanchez et. al (1995), Myhan et. al (2012), Rao et. al (2014), Campanella et. al (1995), Dogan et. al (2007), Zheng (2019) and others. Overtime, these authors have taken different rheological property parameters and conducted study of different types of foods such as food purees, solid foods, semi-solid foods, fluids, granular foods or powders and others. The main rheological parameters focused upon here are modulus of elasticity, rigidity, bulkiness, poisson ratio, shear modulus, shear rate etc (Zheng, 2019).

## **RESULTS AND DISCUSSIONS**

The importance of the study of rheological properties of any matter cannot be denied especially when it comes to the case of food materials whether they are solids, fluids or in any other usable form. In this paper, we have reviewed different rheological property parameters that act upon the solid food materials and in case of fluids as well. We have also discussed the categories in which these food materials can be classified on the basis of these parameters. On the basis of certain tests, the food materials can be compared to the requirements of the professional food processing industry and if at first the tested samples do not meet the expectations then they can be altered to meet the industry standards.

## CONCLUSIONS

The Rheology is the branch of physics in which it is studied the response of an material when it is subjected to any type of stress or strain and the properties of the material that reign over the specific way in which the deformations or the flow behaviors of any material takes place are its rheological properties. The related study has gained a lot of importance over a longer period of time and has put itself to great use in the applications related to the food processing industry and its associated operations. Especially in the food industry, the study of the rheological properties has helped in controlling many processing parameters, studying the influence on unit operations, selection of harvesting and sorting raw materials, selection of proper ingredients for manufacture of processed foods and selection of proper technology or equipments for manufacturing the processed foods with desired sensory and rheological properties.

## REFERENCES

1. Bajpai P., Mogra R., Shekhawat, S., 2015. *Blending of oil: Benefits and future projections 17<sup>th</sup> Indian Agricultural Scientists & Farmers' Congress on Agri-Innovation for Enhancing Production & Rural Employment*, 33.
2. Bajpai, P., Murdia L. K., Wadhawan N., Shekhawat S., Singh M., 2016. *Evaluation of nutritional and organoleptic parameters of quality protein maize flour based nankhatai. International conference on growing trends in food technology nutrition for public health care*. 16.
3. Campanella, O.H., Dorward, N.M. and Singh, H., 1995. *A study of the rheological properties of concentrated food emulsions. Journal of Food Engineering*, 25(3), pp.427-440.
4. Dar, A.H., Bashir, O., Khan, S., Wahid, A. and Makroo, H.A., 2020. *Fresh-cut products: Processing operations and equipments. In Fresh-Cut Fruits and Vegetables (pp. 77-97). Academic Press*.
5. Demirkesen, I., Mert, B., Sumnu, G. and Sahin, S., 2010. *Rheological properties of gluten-free bread formulations. Journal of food Engineering*, 96(2), pp.295-303.
6. Dogan, H. and Kokini, J.L., 2007. *Rheological properties of foods. Handbook of food engineering*, pp.1-124.
7. Evrendilek, G.A., Baysal, T.A.N.E.R., Icier, F.İ.L.İ.Z., Yildiz, H., Demirdoven, A. and Bozkurt, H., 2012. *Processing of fruits and fruit juices by novel electrotechnologies. Food Engineering Reviews*, 4(1), pp.68-87.
8. Farahnaky, A., Azizi, R. and Gavahian, M., 2012. *Accelerated texture softening of some root vegetables by ohmic heating. Journal of Food Engineering*, 113(2), pp.275-280.
9. Gómez, P.L., Welti-Chanes, J. and Alzamora, S.M., 2011. *Hurdle technology in fruit processing. Annual Review of Food Science and Technology*, 2, pp.447-465.
10. Kirtika Sharma, Surendra Kothari, N. L. Panwar & Neelam Rathore (2020) *Design and development of solar energy powered maize milling machine, International Journal of Ambient Energy*, DOI: 10.1080/01430750.2020.1712241
11. Krokida, M.K., Maroulis, Z.B. and Saravacos, G.D., 2001. *Rheological properties of fluid fruit and vegetable puree products: compilation of literature data. International Journal of food properties*, 4(2), pp.179-200.

12. Kumari, K., Srivastava, H. and Shekhawat, S., 2015. Ohmic heating: an alternative food processing technology. *Trends in biosciences*, 8(8): pp 2002-07.
13. Lok, C.Y., Mazlina, M.S. and Tuah, B.H., 2013. Development of an integrated grating and slicing machine for starchy vegetables. *Journal of Food, Agriculture & Environment*, 11(1), pp.141-145.
14. Londhe, D.H., Nalawade, S.M., Pawar, G.S., Atkari, V.T. and Wandkar, S.V., 2013. Grader: A review of different methods of grading for fruits and vegetables. *Agricultural Engineering International: CIGR Journal*, 15(3), pp.217-230.
15. Martin-Belloso, O. and Fortuny, R.S., 2010. *Advances in fresh-cut fruits and vegetables processing*. CRC press.
16. More M., Agrawal C., Sharma D., Rathore N., Samar K. (2021) Development of Pellet Machine for Utilization of Biogas Slurry. In: Rakesh P.K., Sharma A.K., Singh I. (eds) *Advances in Engineering Design. Lecture Notes in Mechanical Engineering*. Springer, Singapore. [https://doi.org/10.1007/978-981-33-4018-3\\_48](https://doi.org/10.1007/978-981-33-4018-3_48)
17. Murdia, L. K., Wadhawan, N., Bajpai, P. and Shekhawat, S., 2016. Value addition in maize. 5<sup>th</sup> National seminar proceedings on coarse cereals development-Challenges & opportunities in the country, 55-58.
18. Murdia, L. K., Wadhawan, N., Shekhawat, S. and Bajpai, P., 2016. Evaluation of textural properties of qpm based puffed corns. *Advances in life sciences*, 5(20): pp 9465-74.
19. Murdia, L.K., Wadhvani, R., Wadhawan, N., Bajpai, P. and Shekhawat, S., 2016. Maize utilization in India: an overview. *American Journal of Food and Nutrition*, 4(6), pp.169-176.
20. Myhan, R., Białobrzewski, I. and Markowski, M., 2012. An approach to modeling the rheological properties of food materials. *Journal of Food Engineering*, 111(2), pp.351-359.
21. NeelamRathore, N. L. Panwar, Amor Gama & Fatih Yettou (2019) Solar map of India under clear sky conditions, *International Journal of Sustainable Energy*, 38:5, 415-446, DOI: 10.1080/14786451.2018.1527334
22. Neelam Rathore, Surendra Kothari, N.L. Panwar (2018), Analysis of monocrystalline panel and polycrystalline panel, *Green farming*, 9(3):575-578
23. OHNISHI, S., SHIMIYA, Y., KUMAGAI, H. and MIYAWAKI, O., 2007. Effect of freezing on electrical and rheological properties of food materials. *Food science and technology research*, 10(4), pp.453-459.
24. Rao, M.A., 1986. Rheological properties of fluid foods. *Engineering properties of foods*, pp.1-47.
25. Rao, M.A., 2014. Flow and functional models for rheological properties of fluid foods. In *Rheology of fluid, semisolid, and solid foods* (pp. 27-61). Springer, Boston, MA.
26. Rathore N, Panwar NL. Strategic overview of management of future solar photovoltaic panel waste generation in the Indian context. *Waste Management & Research*. April 2021. doi:10.1177/0734242X211003977
27. Sánchez, V.E., Bartholomai, G.B. and Pilosof, A.M.R., 1995. Rheological properties of food gums as related to their water binding capacity and to soy protein interaction. *LWT-Food Science and Technology*, 28(4), pp.380-385.

28. Saravacos, G.D. and Kostaropoulos, A.E., 2002. *Handbook of food processing equipment* (pp. 331-381). Kluwer Academic/Plenum.
29. Sarkar, B., Sundaram, P.K. and Anurag, A.P., 2019. *Processing Equipments for Small Scale Processing Enterprises*. ICAR Research Complex for Eastern Region, p.99.
30. Shekhawat S. and Chandaliya K., 2014. *Advancement in refrigeration: A review. Recent advances in wireless communication & artificial-intelligence*, 114.
31. Shekhawat S. and Chandaliya K., 2014. *Efficiency enhancement of coal and oil fire boiler. Recent advances in wireless communication & artificial-intelligence*, 93.
32. Shekhawat S. and Jain S. K., 2016. *Effect of various foaming agents in foam-mat drying of pineapple juice. Advances in life sciences*, 5(2): pp 667-677.
33. Shekhawat S. and Kumari K., 2013. *Role of food safety in developing quality of food products. Food safety and recent trends in dairy and food industry*, 34-40.
34. Shekhawat S., Jain S. K. and Meena A., 2015. *Foam mat drying characteristics of fruits: A review. Trends in Biosciences*, 8(8): pp 1997-2001.
35. Shekhawat S., Jain S. K. and Rathore, N. S., 2016. *Optimization of egg albumin concentration in FMD of pineapple juice. Green Farming*. 7(6): 239-242.
36. Shekhawat S., Jain S. K. and Rathore, N. S., 2017. *Evaluation of nutritional and organoleptic parameters of foam-mat dried pineapple powder. Green Farming*, 8(2): 238-243.
37. Shekhawat S., Murdia L. K., Wadhawan N. and Bajpai, P., 2016. *Enhance consumer acceptability of quality protein maize. International conference on recent advances in food processing and biotechnology*. 254-255.
38. Shekhawat S., Murdia L. K., Wadhawan N. and Bajpai, P., 2016. *Impact of high pressure processing: recent scenario of food industry. National conference on food processing and technology*. 120.
39. Shekhawat S., Rathore, N. S. and Singhal A., 2013. *Studies on shelf life of bread. New vista in food processing with quality assurance for augmenting rural prosperity*.
40. Shekhawat S., Rathore, N. S., Mudgal V. D. and Jain S. K., 2013. *Quality tests for foam-mat dried pineapple powder. New vistas in food processing with quality assurance for augmenting rural prosperity*. 151-154.
41. Shekhawat S., Rathore, N. S., Mudgal V. D. and Jain, S. K. 2014. *Quality tests for Foam-mat dried Pineapple Powder. 48<sup>th</sup> Annual convention of Indian society of agricultural engineers (ISAE) and Symposium on engineering interventions in conservation agriculture*. 11.
42. Shekhawat S., Wadhawan N., Murdia L. K. and Bajpai, P., 2016. *Technological development of QPM based coconut cookies. International conference Agricultural Sciences and food technologies for sustainable productivity and nutritional security*. 47.
43. Shekhawat, S. and Bajpai P., 2015. *Processing of dairy products for rural employment. 17<sup>th</sup> Indian Agricultural Scientists & Farmers' Congress on Agri-Innovation for Enhancing Production & Rural Employment*, 11.

44. Shekhawat, S., Jain S. K. and Bajpai P., 2015. Effects of parameters on grain quality in storage: an overview. *Second international conference on bio-resource and stress management*, 425.
45. Shekhawat, S., Jain, S.K. and Rathore, N.S., 2016. Cucumber (*cucumissativus*) Slicing Through Multipurpose Vegetable Slicer cum Shredder. *Biotech Today: An International Journal of Biological Sciences*, 6(2), pp.68-70.
46. Shekhawat, S., Jain, S.K. and Rathore, N.S., 2017. Design of multipurpose slicer-cum shredder for production of potato (*Solanumtuberosum*) chips. *Green Farming*, 8, pp.1370-1375.
47. Shekhawat, S., Jain, S.K. and Rathore, N.S., 2017. Development of multipurpose vegetable slicer cum shredder. *Research journal of agricultural sciences*, 8(3), pp.678-680.
48. Shekhawat, S., Rathore, N. S. and Kaushik R. A., 2014. Advances in processing and product development of Aonla in Indian context- A Review. *5<sup>th</sup> International conference on Advances in food technology and health sciences*, 35.
49. Shekhawat, S., Rathore, N. S. and Singhal, A. 2014. Quality assurance of yeasted bread on the basis of mold growth. *48<sup>th</sup> Annual convention of Indian society of agricultural engineers (ISAE) and Symposium on engineering interventions in conservation agriculture*. 57.
50. Shekhawat, S., Rathore, N.S. and Kaushik, R.A., 2014. Advances in processing and product development of aonla (*Emblicoefficialis*) in Indian context-A review. *International Journal of Food and Nutritional Sciences*, 3(6), p.242.
51. Shirmohammadi, M., Yarlagadda, P., Kosse, V. and Gu, Y., 2012. Study of mechanical deformations on tough skinned vegetables during mechanical peeling process (A Review). *GSTF Journal of Engineering Technology*, 1(1), pp.31-37.
52. Singh, J., Kaur, L. and McCarthy, O.J., 2007. Factors influencing the physico-chemical, morphological, thermal and rheological properties of some chemically modified starches for food applications—A review. *Food hydrocolloids*, 21(1), pp.1-22.
53. Sonawane, S.P., Sharma, G.P. and Pandya, A.C., 2011. Design and development of power operated banana slicer for small scale food processing industries. *Research in Agricultural Engineering*, 57(4), pp.144-152.
54. Tanwar S., Jain, Mudgal V. D. and Jain S. K., 2020. *Manual of Dairy Engineering*. Satish Serial Publishing House. 978-93-88892-95-7.
55. Tanwar S., Jain, S. K. and Rathore, N. S. 2019. *Handbook on foam-mat drying*. Satish Serial Publishing House. 978-93-88020-00-0.
56. Tanwar S., Jain, S. K. and Rathore, N. S. 2019. *Multipurpose vegetable slicer cum shredder*. Lambert academic publishing (International book market service Ltd.,). 978-613-9-46454-8.
57. Tanwar S., Mudgal V. D. and Meena K. K., 2019. *Manual of Dairy Process Engineering*. Satish Serial Publishing House. 978-93-88889-00-1.
58. Tanwar, S., Jain, S.K. and Rathore, N.S., 2019. Hygienic design and fabrication of vegetable slicer cum shredder. *In International conference on recent trends in agriculture, food science, forestry, horticulture, aquaculture, animal sciences, biodiversity and climate change* (pp. P5-11).

59. Tanwar, S., Jain, S.K. and Rathore, N.S., 2019. Multipurpose vegetable slicer cum shredder.
60. Tanwar, S., Jain, S.K. and Rathore, N.S., 2021. Evaluation of techno-economic feasibility of the developed multipurpose vegetable slicer cum shredder.
61. Tanwar, S., Jain, S.K. and Rathore, N.S., 2021. Performance evaluation of slicer cum shredder for commercialization.
62. Terefe, N.S., Buckow, R. and Versteeg, C., 2014. Quality-related enzymes in fruit and vegetable products: effects of novel food processing technologies, part 1: high-pressure processing. *Critical reviews in food science and nutrition*, 54(1), pp.24-63.
63. V. Ramya, Jain N.K., V. Lavanya and Shekhawat S., 2016. Application of membrane separation technology in food processing industry. *National conference on food processing and technology*. 112-113.
64. Wang, Z. and Hirai, S., 2011. Modeling and estimation of rheological properties of food products for manufacturing simulations. *Journal of food engineering*, 102(2), pp.136-144.
65. Zheng, H., 2019. Introduction: measuring rheological properties of Foods. In *Rheology of Semisolid Foods* (pp. 3-30). Springer, Cham.